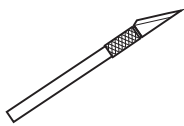


Prografx Snowmobile Decal Kit Installation Instructions

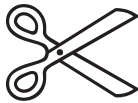
Thank you for purchasing one of our custom graphics kits! We value your business and wish you the best wherever your ride takes you.

Your package includes your decal kit, a squeegee to assist you with the installation process, and a decal position reference sheet. Please be sure to read the following instructions carefully before beginning to install your graphics to ensure the best results.

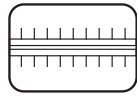
Before you begin, you will need the following items:



X-acto knife



Sharp Scissors



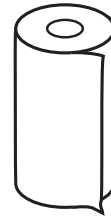
Squeegee (provided)



Masking Tape



Heat Gun or Hair Dryer



Paper Towels



Glass Cleaner

IMPORTANT NOTE: Please be advised that prografx.ca is not responsible for any damage to decals that occurs during your installation (i.e. wrinkling, creases). Please use care, patience, and follow the installation instructions to ensure the best possible results. Any damage caused during shipping must be reported immediately, and prior to installation. If your kit was damaged, please call us at 519-620-8033.

STEP 1: Remove your graphics from the box and lay them flat and at room temperature, for 1-2 hours before installing. Your graphics have been shipped rolled up, in one piece to avoid any damage, or wrinkling during shipping.

STEP 2: Cut the individual pieces apart from the sheet using sharp scissors. Cut leaving approximately 1/8" around the contour of each decal, but not necessarily in every small indent. Take extra caution not to cut the actual decal which can be difficult to see at times. Remove and discard the excess vinyl that is outside of the cut edge of each decal so that you are left with only the decal and the liner paper backing.

STEP 3 : Clean and prep your panels.

- A) Your panels should be brought inside, on a bench, at room temperature (70 degrees F)
- B) All grease, oil, adhesive, silicone protectants, dirt and residue must be removed. This can be done with cleaners such as varsol, spray nine, or other degreasers that won't harm the plastic.
- C) Clean the panels with glass cleaner and let them dry thoroughly.
- D) **Do the clean towel test** - if you can rub a clean white towel over the panels without seeing any residue appear on the towel, the area is sufficiently clean.

STEP 4 : Plan your installation

There is a print out provided with your kit. This shows the positioning for each decal. Temporarily affix each decal to its designated location with pieces of tape as shown to the right. Tape all pieces in place for each panel to ensure everything fits together properly.



Note: There are often left and right pieces that will only fit one side of the sled.

STEP 5 : Install the decals

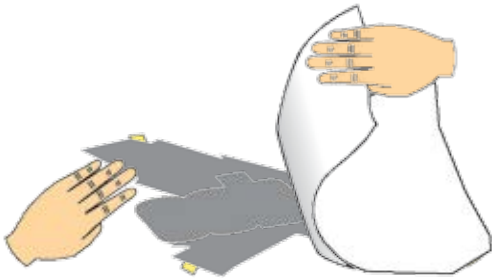
Once you have everything positioned the way you like it, follow the steps below to stick the decals down.

A) Using an X-acto knife, carefully cut through each piece of tape on the paper side of the cut edge of the liner paper. (indicated with the red line)

***DO NOT cut on the panel surface - Cut on the paper**

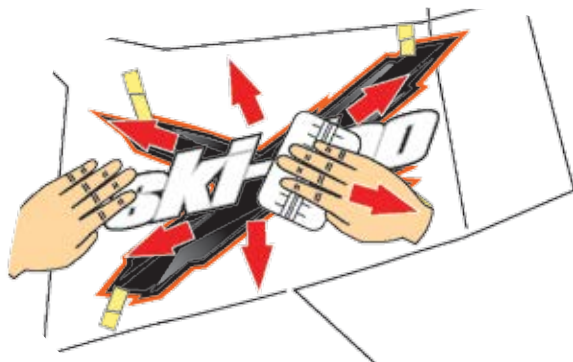


C) Place the decal face down and slowly pull back and remove the liner paper.

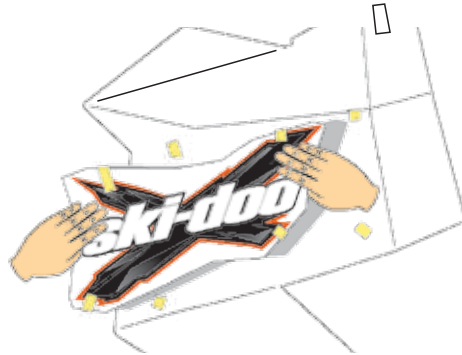


E) Using the Squeegee, start in the middle and pushing down with medium force, work the decal onto the panel.

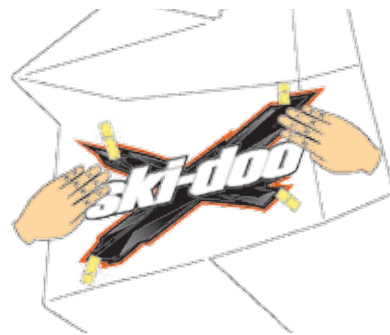
You may need to pull up the edges with your other hand to avoid wrinkles and bubbles. Carefully remove all tape from the edges.



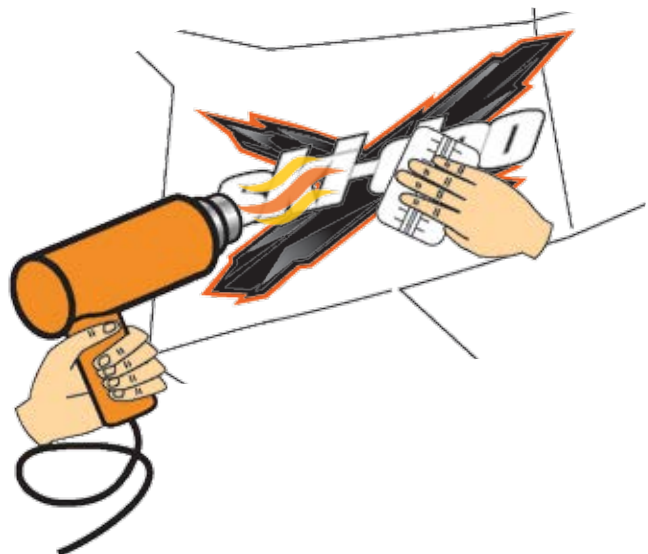
B) Lift the decal away from the panel leaving the cut pieces of tape behind.



D) Carefully rest the decal back down on the panel using the tape to position it properly.



F) Using a heat gun, heat all decals so that they are warm to the touch. Use your squeegee to ensure all areas of your decals are well bonded to the surface. If you see any signs that the decal is releasing, or isn't stuck down, warm the decal again and use the squeegee and firmly press the decal back down. If you see any bubbles in the decal, poke these with a pin and force the air out with your finger.



Important Note About Installing our Product

3M *Innovation*

We have partnered with 3M on a new product that greatly reduces the difficulty of installing our graphics. All of our sled wrap products now use a patented high tack adhesive that has minute channels in it that allow for easier positioning and drastically reduces the possibility of air bubbles during installation.

As a result there is no need to use an application fluid such as soap and water when installing. In fact, the use of liquids during installation will make it more difficult to install and may cause product failure due to reduced adhesion to the mounting surface.

It is strongly recommended that all graphics be applied dry and then be heated and rubbed onto each panel after application to increase the bond of the adhesive to each panel.

Failure to do so may result in an insufficient bond to the mounting surface and ultimately failure of the product.